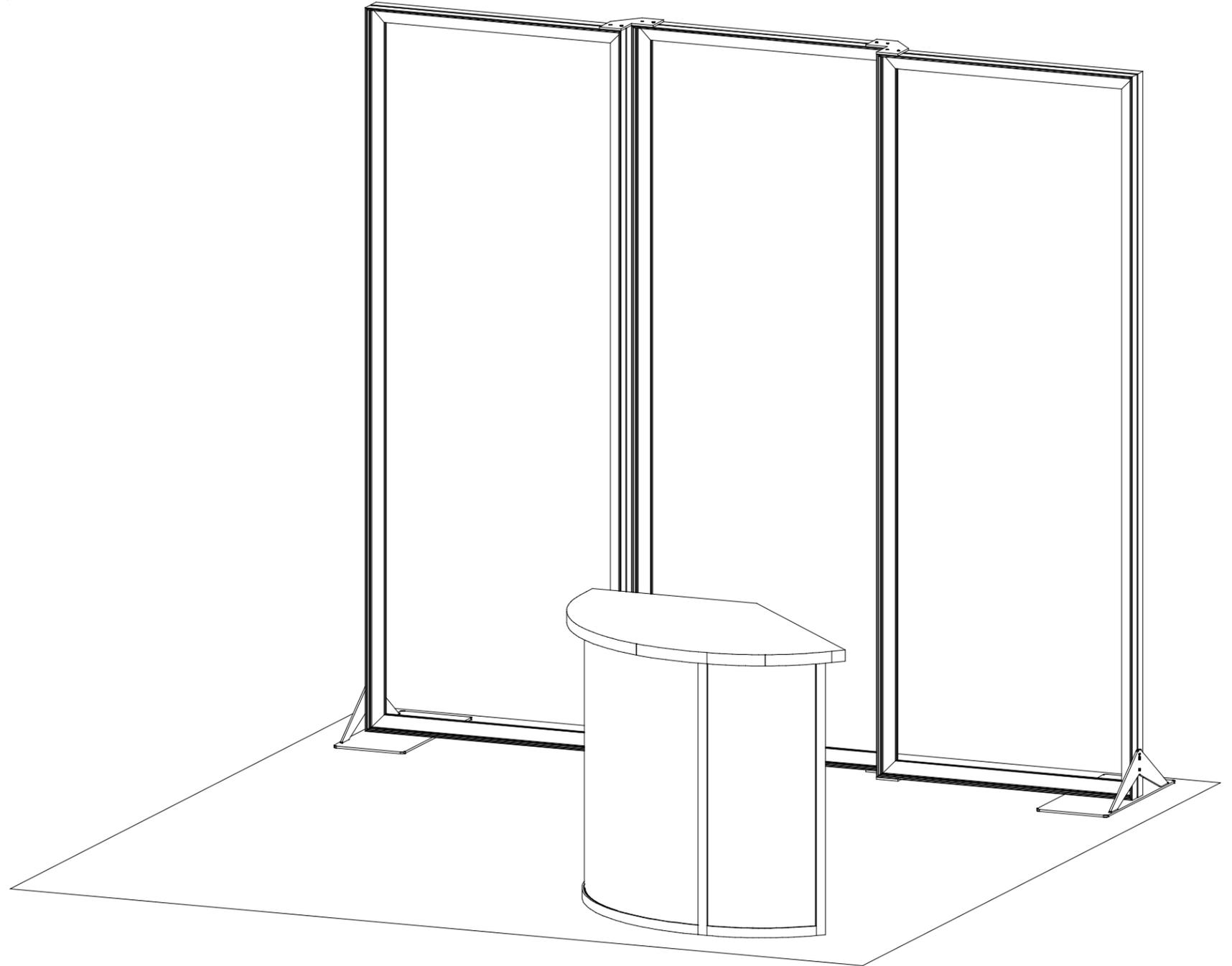


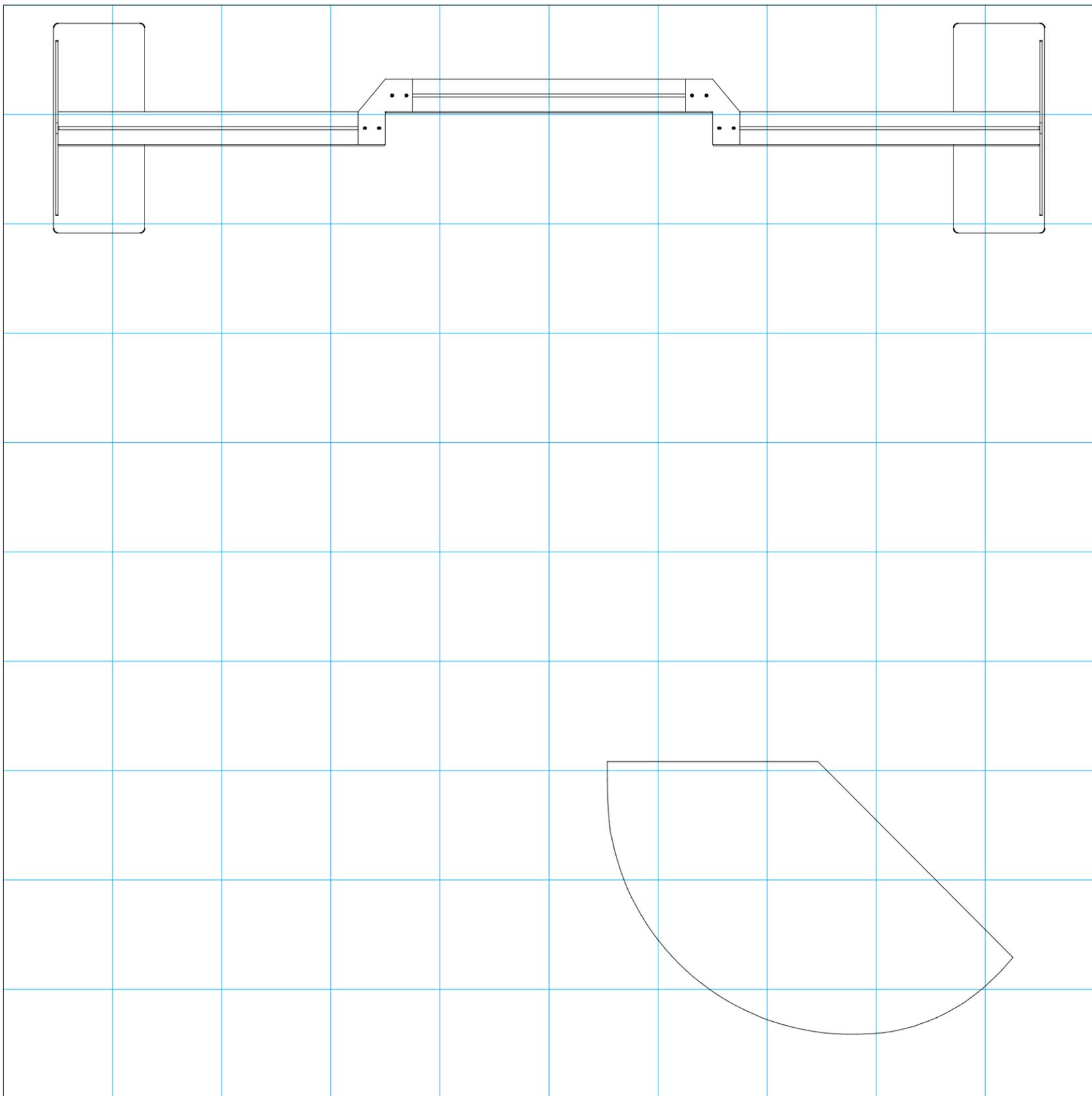
Plan View

10'

10'



SETUP INSTRUCTIONS



= 1 sq foot

General Setup Instructions

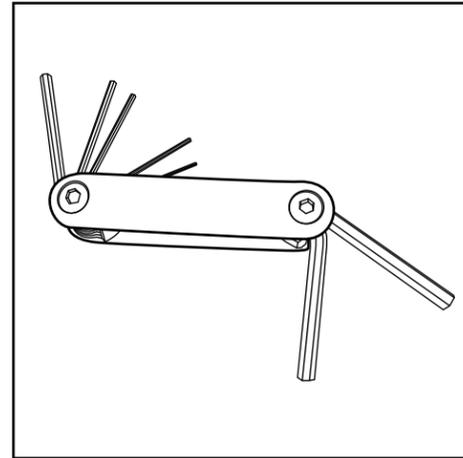
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

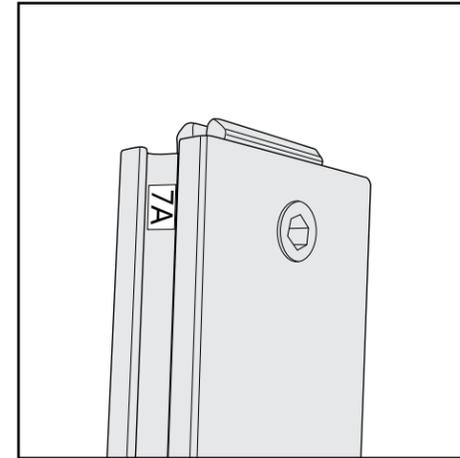
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. **Heat and UV exposure will warp and fade components.**
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

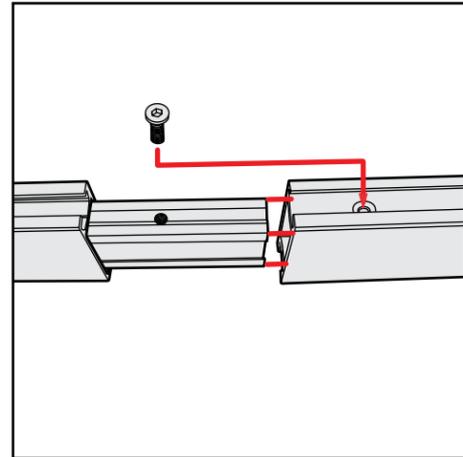
- For loss prevention, tighten all set screws and locks during disassembly.



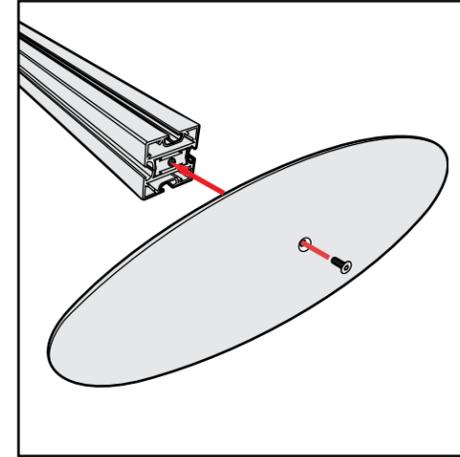
Hex Tool - Essential for Assembly



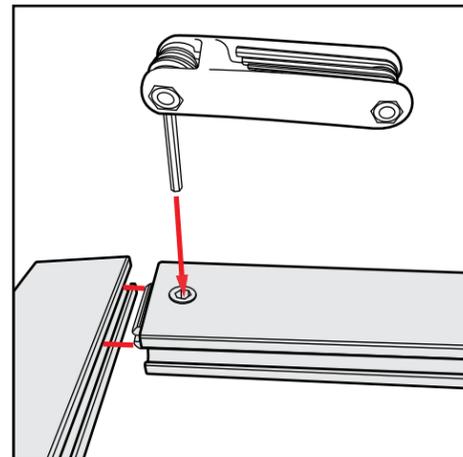
Part Identification - Numbering



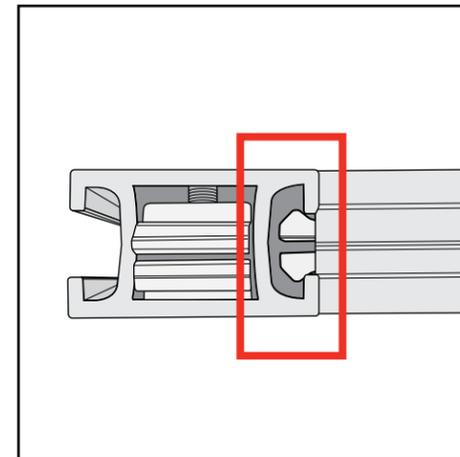
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



Engaged Lock



WARNING



DO NOT USE POWER TOOLS



LADDERS OR LIFTS
MAY BE REQUIRED

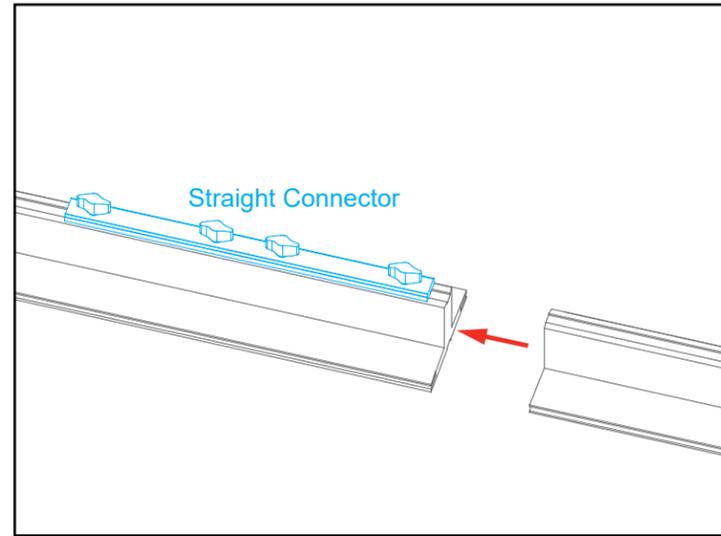


ALL CONNECTIONS MUST
BE TIGHTLY SECURED

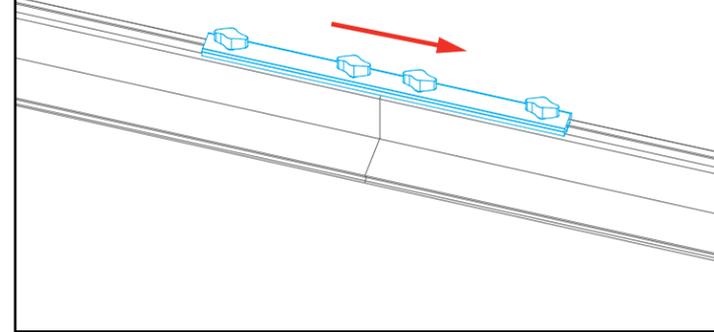
Straight Connection

When assembling frame, first attach all **straight connectors**, then attach **corner connectors**.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide **straight connector** across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



Slide connector across seam of extrusions.
Tighten all knobs.



All knobs must be tightened securely to ensure a proper connection.

Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

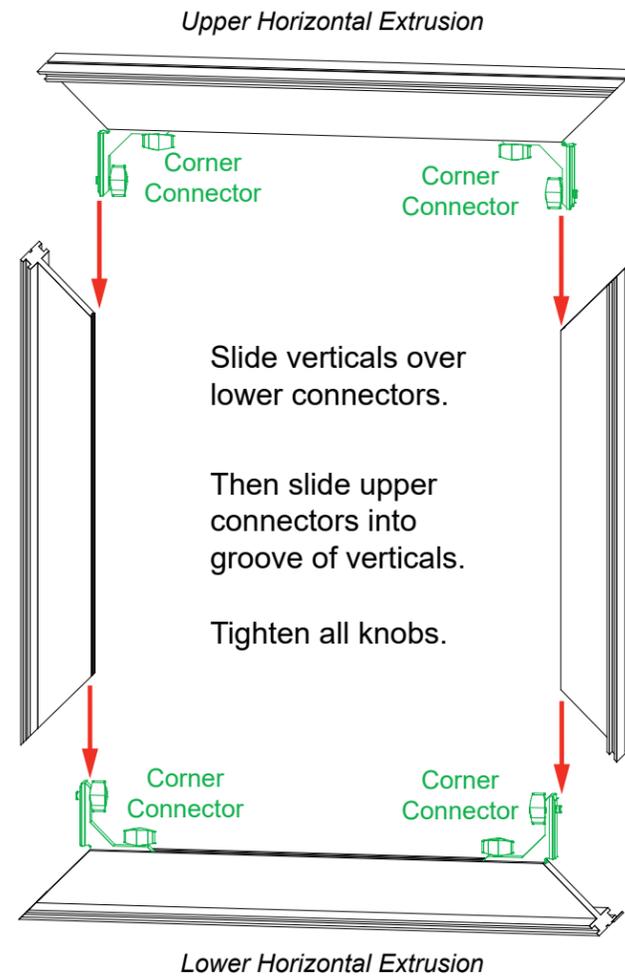
Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

Corner Connection

- 1) Loosen knobs, then slide vertical extrusions onto **corner connectors** of **lower** horizontal extrusion.
- 2) Slide **corner connectors** of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of **corner connectors** on lower and upper horizontal extrusions.



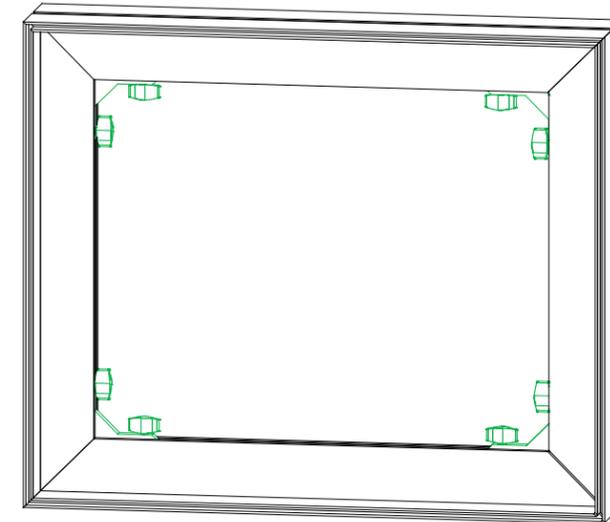
Slide verticals over lower connectors.

Then slide upper connectors into groove of verticals.

Tighten all knobs.

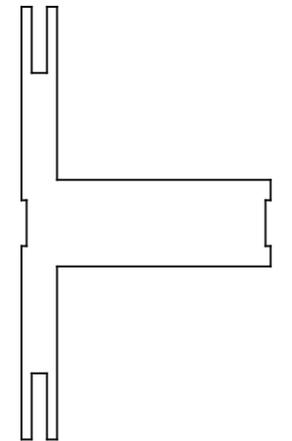


Adjust connectors if necessary to prevent gaps in connection.



COMPLETED ASSEMBLY

All knobs must be tightened securely to ensure a proper connection.

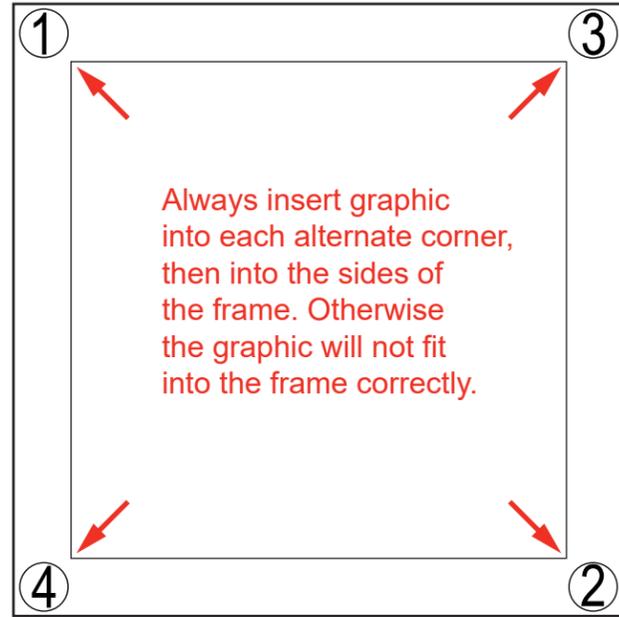


TSP50 Profile

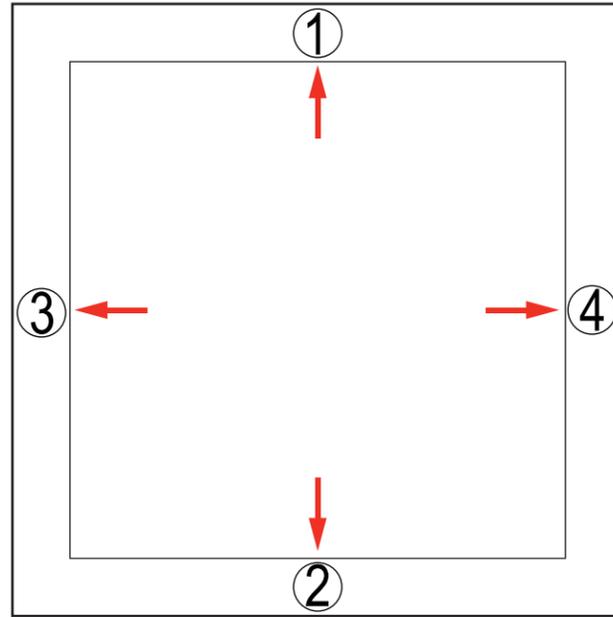
The Perfect Fit

SEG Graphic Installation *in 3 Steps*

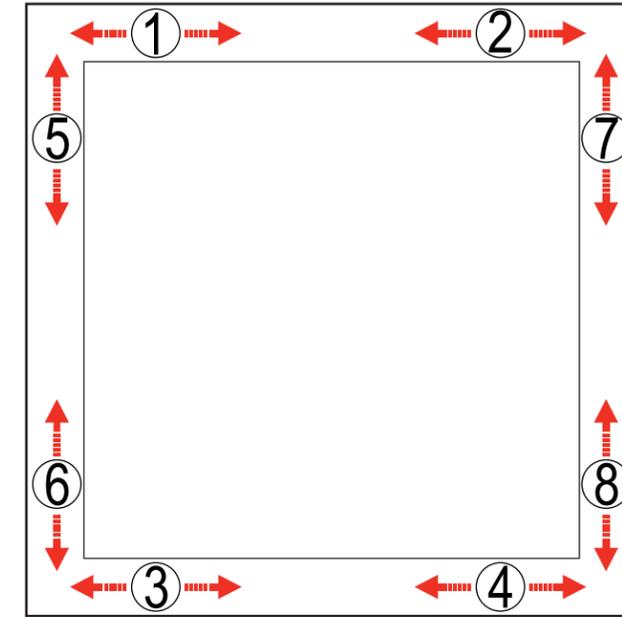
STEP 1: Attach Corners



STEP 2: Attach Middle



STEP 3: Attach Sides



Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.

Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.



To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

Install video:



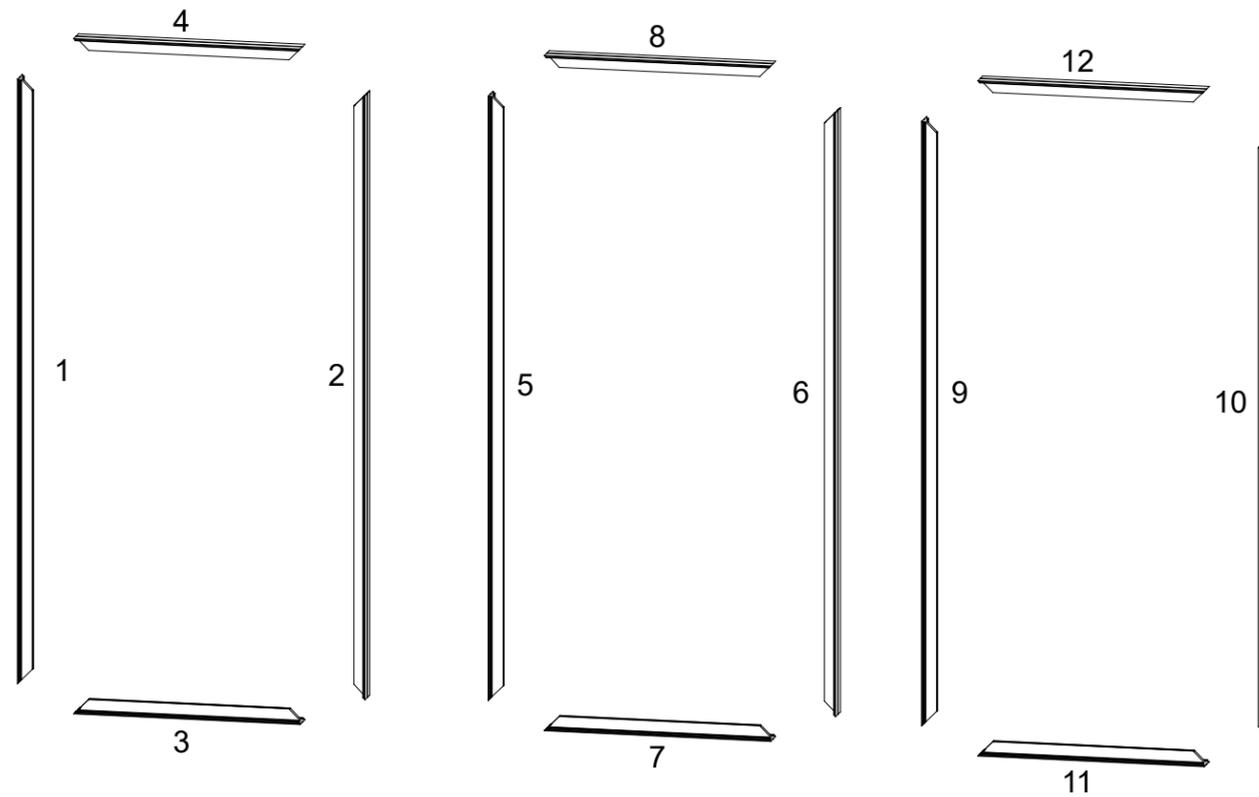
CRATE PACKING

| Item | Qty. | Description |
|------|------|---------------------------------|
| 1 | 1 | 96"h TSP50 Vertical Extrusion |
| 2 | 1 | 96"h TSP50 Vertical Extrusion |
| 3 | 1 | 36"w TSP50 Horizontal Extrusion |
| 4 | 1 | 36"w TSP50 Horizontal Extrusion |
| 5 | 1 | 96"h TSP50 Vertical Extrusion |
| 6 | 1 | 96"h TSP50 Vertical Extrusion |
| 7 | 1 | 36"w TSP50 Horizontal Extrusion |
| 8 | 1 | 36"w TSP50 Horizontal Extrusion |
| 9 | 1 | 96"h TSP50 Vertical Extrusion |
| 10 | 1 | 96"h TSP50 Vertical Extrusion |
| 11 | 1 | 36"w TSP50 Horizontal Extrusion |
| 12 | 1 | 36"w TSP50 Horizontal Extrusion |

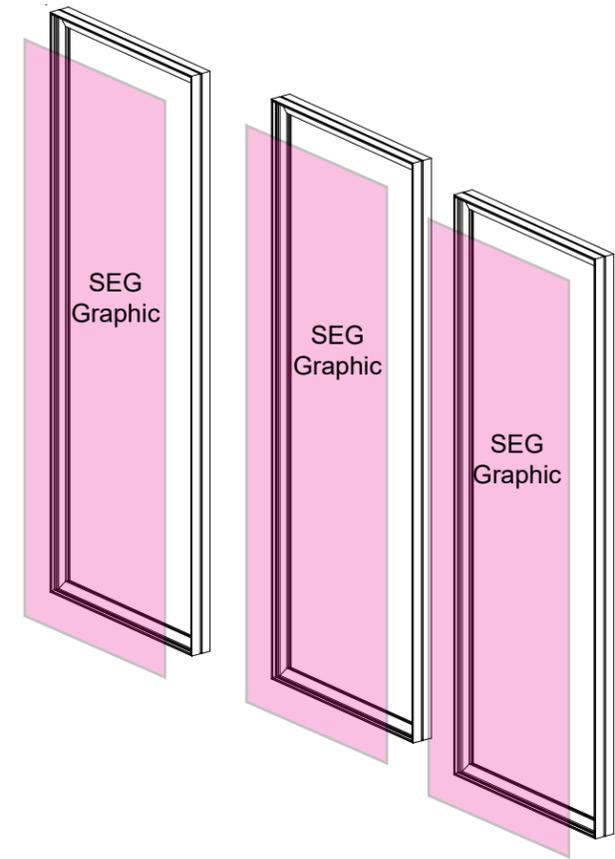
Steps:

- 1) Assemble horizontals [3,4], [7,8], [11,12] between verticals [1,2], [5,6], [9,10].
Refer to the TSP50 Frame Assembly general information page.
- 2) Apply SEG Graphics to front of each frame assembly.
Refer to the SEG Installation general information page.

Assemble frames flat on ground.



FRONT VIEW



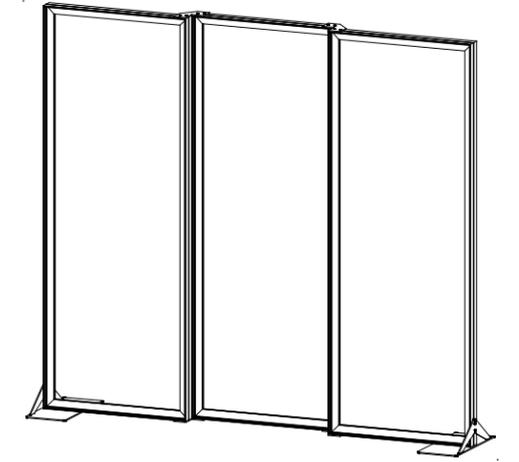
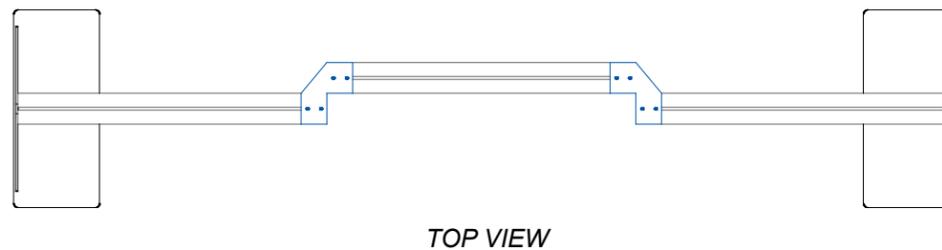
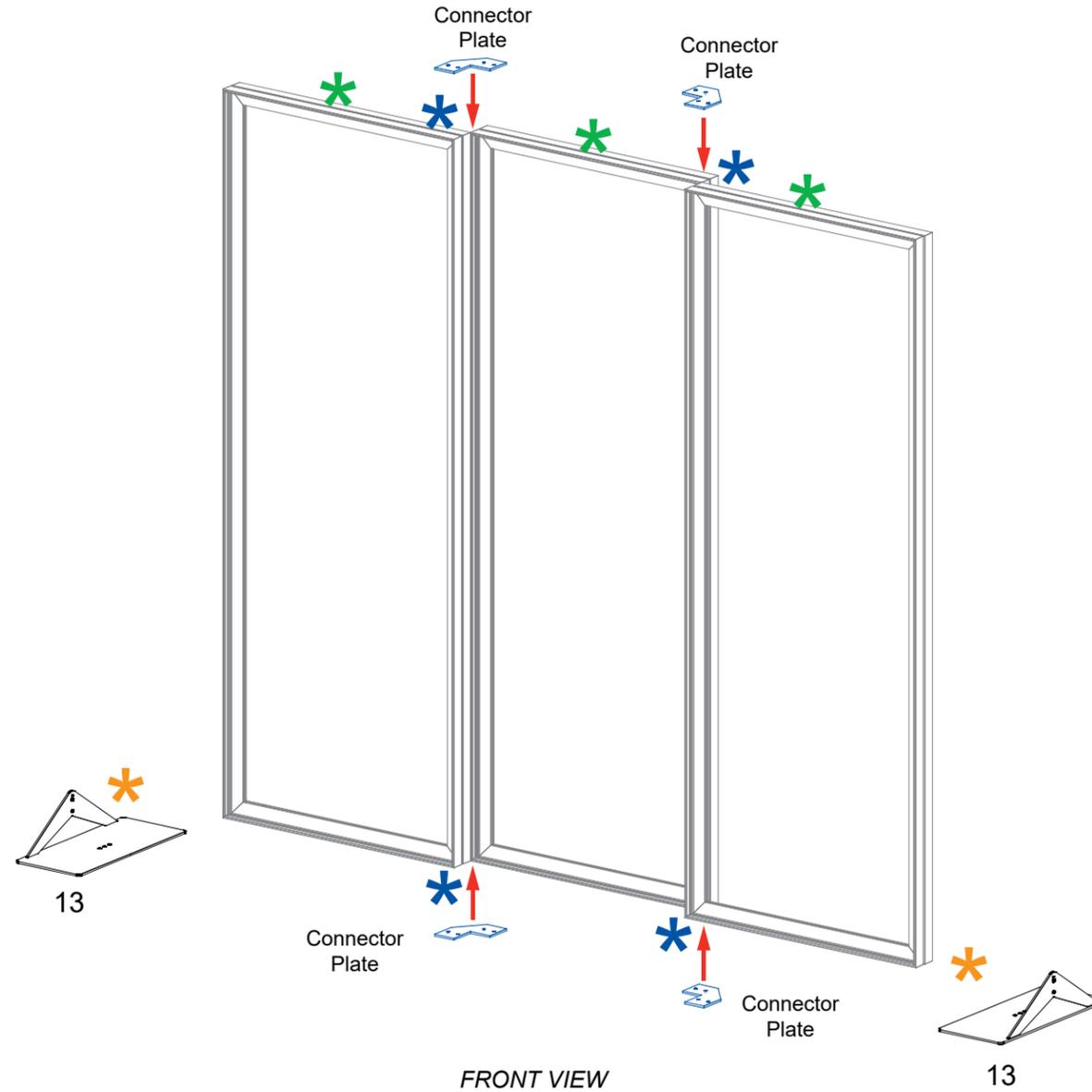
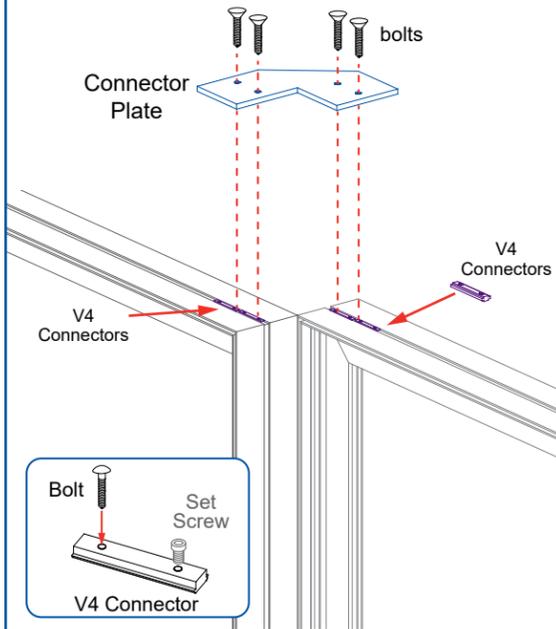
| Item | Qty. | Description |
|------|------|-------------------|
| 13 | 2 | Corner Base Plate |
| -- | 4 | Connection Plate |
| -- | 3 | LED Perf Light |

Steps:

- 1) Connect left & right frames to middle frame using connection plates. See [Connection Plate Attachment](#) detail.
- 2) Attach Corner Base Plates [13]. See [Corner Base Plate Attachment](#) detail.
- 3) Connect LED Perf Lights to backwall. See [Light Attachment](#) detail.

*** Connection Plate Attachment**

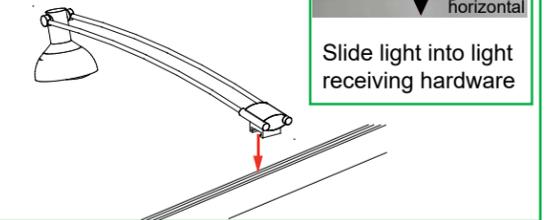
- 1) Slide V4 Connector into groove of horizontal extrusion. Tighten set screw to secure V4 in place.
- 2) Attach Plate Connector to V4 connectors, using bolts.



When assembled

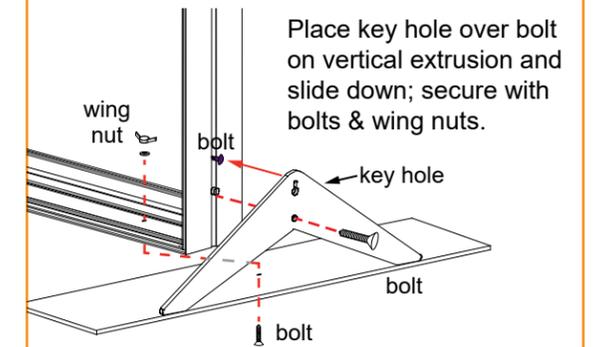
*** Light Attachment**

Lock Clip into Groove of Horizontal Extrusion, then slide Light onto Clip.



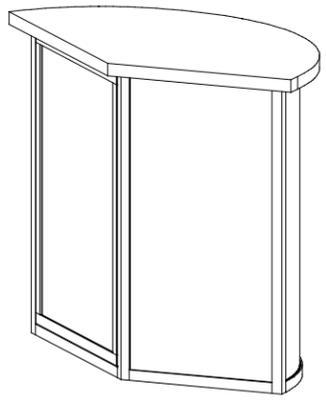
*** Corner Base Plate Attachment**

Place key hole over bolt on vertical extrusion and slide down; secure with bolts & wing nuts.

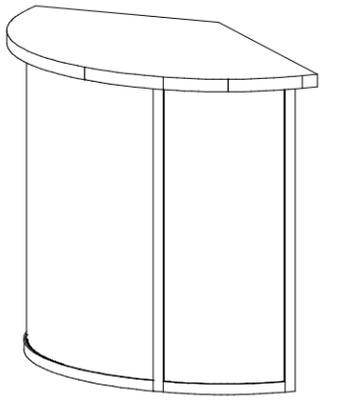


| Item | Qty. | Description |
|------|------|--|
| 1 | 1 | 37.5"h GS220 Vertical Extrusion |
| 2 | 1 | 37.5"h GS210 Vertical Extrusion |
| 3 | 1 | 37.5"h GS220 Vertical Extrusion |
| 4 | 1 | 37.5"h Z33 Vertical Extrusion |
| 5 | 1 | 18"w Z33 Horizontal Extrusion |
| 6 | 1 | 18"w Z33 Horizontal Extrusion |
| 7 | 1 | 25.321"w Z33 Horizontal Extrusion |
| 8 | 1 | 25.321"w Z33 Horizontal Extrusion |
| 9 | 1 | 14.557"w Z33 curved Horizontal Extrusion |
| 10 | 1 | 14.557"w Z33 curved Horizontal Extrusion |
| 11 | 1 | 38.645"w Z33 curved Horizontal Extrusion |
| 12 | 1 | 38.645"w Z33 curved Horizontal Extrusion |

- Steps:**
- 1) Assemble horizontals [5,6] between verticals [1,2], inserting **Infill**.
 - 2) Attach horizontals [7,8] between verticals [2,3].
 - 3) Connect horizontals [9,10] between verticals [3,4], inserting **Infill**.
 - 4) Attach horizontals [11,12] between verticals [1,4], inserting **Infill**.
 - 5) Attach Door between verticals [2,3]. See **Door Attachment** detail.
 - 6) Affix shelf supports to inside of counter assembly using Velcro; place Shelf onto shelf supports.
 - 7) Attach **Counter Top** to top of assembly.

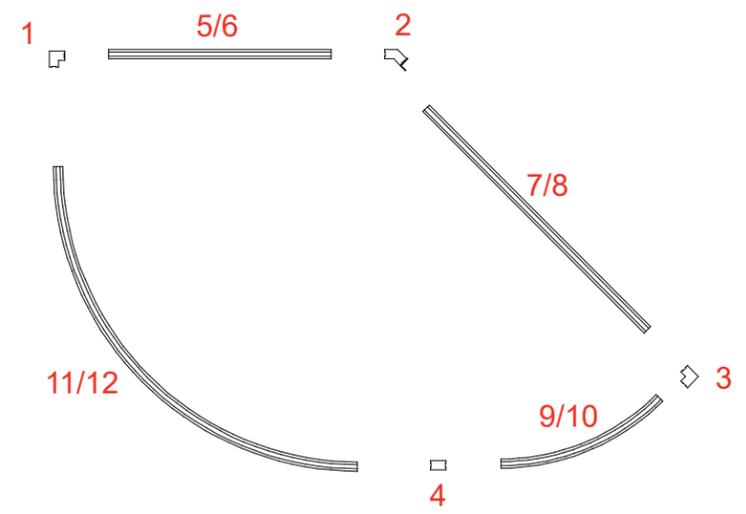


BACK VIEW

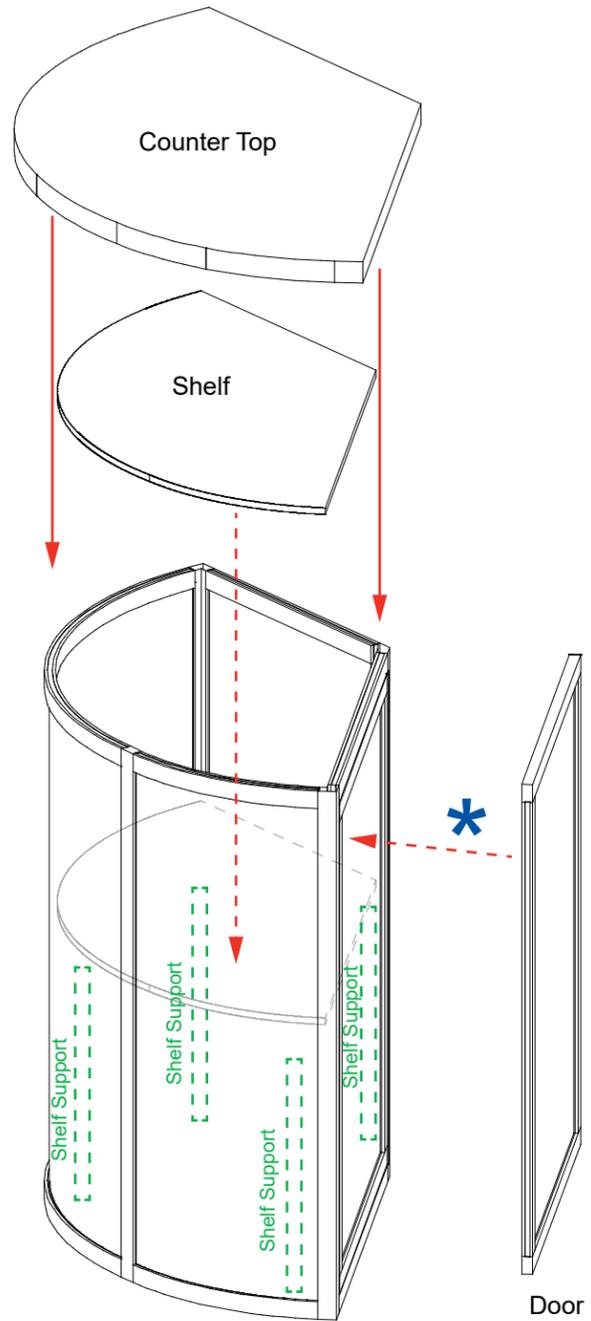
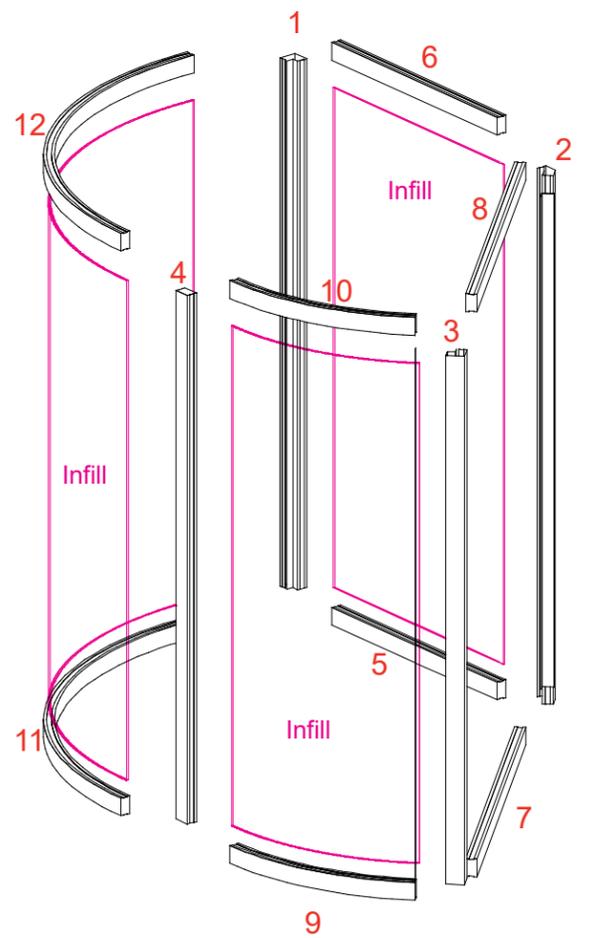


FRONT VIEW

When assembled



TOP VIEW



*** Door Attachment**

Slide pin into hinge attached to vertical. Slide door hinge over pin.

Door Hinge
Pin
Hinge

*** Counter Top Attachment**

1 Align hole with pin.

2 Rotate pin. Spring will push pin into hole.